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No.: GJW2009-0670

检验报告

TEST REPORT

NAME OF SAMPLE: Valve Regulated Lead Acid Battery

CLIENT: Shenzhen Center Power Tech. Co., Ltd.

CLASSIFICATION OF TEST: Commission Test

**Guangzhou Vkan Certification and Testing Institute
(CVC - former GTIHEA)**

检 验 报 告

TEST REPORT

No.: GJW2009-0670

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Name of product: Valve Regulated Lead Acid Battery	Trade mark: VISION
Type/Model: 6FM200D(6FM200), 12V, 200Ah(20hr) 6FM150D(6FM150), 12V, 150Ah(20hr) 6FM40(6FM40X), 12V, 40Ah(20hr)	Sample status: —
Manufacturer: Shenzhen Center Power Tech. Co., Ltd.	Commissioned by: Shenzhen Center Power Tech. Co., Ltd.
Manufacturer address: Center Power Industrial Park, Tongfu Industrial District Dapeng Town, 518120, Shenzhen, P. R. China	Commissioner address: Center Power Industrial Park, Tongfu Industrial District Dapeng Town, 518120, Shenzhen, P. R. China
Quantity of sample: 5pcs	Sampled by: —
Sample identification: 6FM200D 1# 6FM150D 1# 6FM40 3#	Sampling at (place): —
Means of receiving: Submitted by Manufacturer	Means of sampling: —
Classification of test: Commission Test	Sampling date: —
Receiving date: 2009.05.28	Completing date: 2009.07.13
Tested according to: IEC 60896-21:2004, IEC 60896-22:2004	Test item: 14 items
<p>Test conclusion:</p> <p>The Valve Regulated Lead Acid Batteries submitted by Shenzhen Center Power Tech. Co., Ltd. are tested according to IEC 60896-21:2004 Stationary lead-acid batteries- valve regulated types-methods of test and IEC 60896-22:2004 Stationary lead-acid batteries- valve regulated types-requirements.</p> <p>The tested items:</p> <p>Gas emission, High current tolerance, Short circuit current and d.c. internal resistance, Protection against internal ignition from external spark sources, Protection against ground short propensity, Content and durability of required markings, Material identification, Valve operation, Flammability rating of materials, Intercell connector performance, Discharge capacity, Recharge behavior, Abusive over-discharge, and Stability against mechanical abuse of units during installation.</p> <p>The results of the tested items are complying with the relevant requirements of the standards.</p> <p style="text-align: right;">Seal of CVC Date of issue:</p>	

Approved by: _____

Reviewed by: _____

Tested by: _____

Huang Kun

Zhang Siyao

Description and illustration of the sample:

The samples' status is good.

Description of the sampling procedure:

/

Description of the deviation from the standard, if any:

/

Remarks:

Throughout this report a comma is used as the decimal separator.

This report covers 3 models. They are 6FM200D(6FM200) (12V, 200Ah(20hr)), 6FM150D(6FM150) (12V, 150Ah(20hr)) and 6FM40(6FM40X) (12V, 40Ah(20hr)).

The data of 6FM200D(6FM200) (12V, 200Ah(20hr)) and 6FM150D(6FM150) (12V, 150Ah(20hr)) refers to the report of No. GJW2008-0912. The model of 6FM200D(6FM200) (12V, 200Ah(20hr)) is a mainly test model.

The model of 6FM40(6FM40X) (12V, 40Ah(20hr)) is a new test model.

Type	Test items
6FM200D(6FM200) (12V, 200Ah(20hr)), 6FM150D(6FM150) (12V, 150Ah(20hr))	Gas emission, High current tolerance, Short circuit current and d.c. internal resistance, Protection against internal ignition from external spark sources, Protection against ground short propensity, Content and durability of required markings, Material identification, Valve operation, Flammability rating of materials, Intercell connector performance, Discharge capacity, Recharge behavior, Abusive over-discharge, and Stability against mechanical abuse of units during installation.
6FM40(6FM40X) (12V, 40Ah(20hr))	Gas emission, High current tolerance, Short circuit current and d.c. internal resistance, Protection against internal ignition from external spark sources, Protection against ground short propensity, Content and durability of required markings, Material identification, Valve operation, Flammability rating of materials, Intercell connector performance, Discharge capacity

Photos and markings

6FM200D (12V, 200Ah(20hr))



Photos and markings
6FM200D(12V, 200Ah(20hr))



Photos and markings
6FM200(12V, 200Ah(20hr))



Photos and markings

6FM150(6FM150D) (12V, 150Ah(20hr))



Photos and markings

6FM40 (12V, 40Ah(20hr))



Photos and markings

6FM40X (12V, 40Ah(20hr))



IEC 60896-21:2004 IEC 60896-22:2002						
Cl.	Requirement – Test		Result		Verdict	
6	Safe operation requirements					
6.1	Gas emission				State the value	
	The test methods are according to clause 6.1.1 to 6.1.14 which are stated in the standard IEC 60896-21	No.	6FM200D (6FM200)	6FM40 (6FM40X)		
	Requirement and application: At the rated float charge voltage; state data for all applications: ml gas per cell, h and Ah at 20°C; Requirement and application: at 2,40Vpc overcharge voltage conditions; state data for all applications: ml gas per cell, h and Ah at 20°C;	Ge (U _{flo} =2,25V) (ml/cell/hour/Ah)	0,02 (U _{flo} =2,25V)	0,0021 (U _{flo} =2,275V)		
		Ge (U _{overcharge} =2,4V) (ml/cell/hour/Ah)	0,065	0,0167		
6.2	High current tolerance				P	
	The test methods are according to clause 6.2.1 to 6.2.6 which are stated in the standard IEC 60896-21	6FM200D(6FM200) : Maximum discharge current is 1000A, (which is specified by the manufacturer), after 30s of high current flow the samples showed no incipient melting and no loss of electrical continuity.			P	
	Requirement and application: Measure unit voltage, inspect and document the status of the top-lead and terminals of each unit after 30s current flow; Pass for all applications: Show evidence of no incipient melting or of no loss of electrical continuity after 30s of high current flow (value to be stated). After the completion of the specified discharge duration, the test shall stand for 5minutes in open circuit and their voltage measured and reported.	6FM40(6FM40X): Maximum discharge current is 400A, (which is specified by the manufacturer), after 30s of high current flow the samples showed no incipient melting and no loss of electrical continuity.				
		No.	6FM40(6FM40 X)			
		Voltage after the test(V)	6FM200D(6FM200)	No.1	No.2	No.3
			13,201	12,88	12,91	12,89
6.3	Short circuit current and d.c. internal resistance				State the value	
	The test methods are according to clause 6.3.1 to 6.3.6 which are stated in the standard IEC 60896-21					
	Define prospective short-circuit value I _{sc} and internal resistance R _i of all units of a type range	See table1.				

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict
6.4	Protection against internal ignition from external spark sources		P
	The test methods are according to clause 6.4.1 to 6.4.6 which are stated in the standard IEC 60896-21		P
	Requirement and application: induce sparks near representative valve/barrier assemblies during emission Pass for all application: no evidence of rapid combustion or explosion beyond valve/barrier assemblies		
6.5	Protection against ground short propensity		P
	The test methods are according to clause 6.5.1 to 6.5.9 which are stated in the standard IEC 60896-21	No evidence of ground short and leakage phenomena	P
	Requirement and application: Operate units in different orientations and apply d.c. gradient; Pass for all applications: No evidence of ground short and leakage phenomena;		
6.6	Content and durability of required markings		P
	the durability of the marking shall be tested, consistent with 1.7.13 of IEC 60950-1,	The markings and following information are readable after rubbed 15s with water, petroleum, solution of sodium carbonate, and 40% in weight of H ₂ SO ₄ in water respectively.	P
	Requirement and application: see table 9 and Table 10 in the standard IEC 60896-22		
6.7	Material identification		P
	The test methods are according to clause 6.7.1 to 6.7.4 which are stated in the standard IEC 60896-21		P
	Requirement and application: Inspect case and /or cover for ISO 1043-1 materials symbols. expose to chemicals. Pass for all applications: ISO symbols present on the outside of the cover or/and Case. Symbols shall remain readable after exposure to chemicals and remain in place		

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict
6.8	Valve operation		P
	The test methods are according to clause 6.8.1 to 6.8.3 which are stated in the standard IEC 60896-21	Gas release detected before temperature impact test. The valve operated well.	P
	Requirement and application: Overcharge units and detect gas flow from the valve; Pass for all applications: Gas release detected before and after stress temperature impact test.	Open valve pressure is 21,9Kpa Close valve pressure is 6Kpa	
6.9	Flammability rating of materials		P
6.9.3	The test methods are according to clause 6.9.1 to 6.9.4 which are stated in the standard IEC 60896-21	Case and cover is ABS.	P
	Requirement and application Determine flammability rating of case and cover material; State data for all applications: State the flammability rating level for samples of thickness equivalent to that of case and cover.		
6.10	Intercell connector performance		
	The test methods are according to clause 6.10.1 to 6.10.2 which are stated in the standard IEC 60896-21	6FM200D(6FM200) : Maximum temperature:48°C 6FM40(6FM40X): Maximum temperature:60°C	State the value
	Requirement and application: Measure and report maximum intercell connector temperature reached; State data for all applications: State maximum temperature reached.		
6.11	Discharge capacity		P
	The test methods are according to clause 6.11.1 to 6.11.12 which are stated in the standard IEC 60896-21		P

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict
	Requirement and application: Determine actual capacity C_a ; C_a to be at least \times % of C_{rt} with all units at all rates shown below ; 10h \ 8h \ 3h \ 1h \ 0,25\ 1,80Vpc\1,75Vpc\ 1,70Vpc\ 1.60Vpc 1.60Vpc\ $C_a/C_{rt} \geq 95\%$	See table2.	P
6.12	Charge retention during storage		N
	The test methods are according to clause6.12.1 to 6.12.7 which are stated in the standard IEC 60896-21		N
	Requirement and application: Determine charge retention factor C_{rt} after 6 months of storage; Comply for all applications: $C_{rt} \geq 70\%$		
6.13	Float service with daily discharges		N
	The test methods are according to clause6.13.1 to 6.13.5 which are stated in the standard IEC 60896-21		N
	Requirement and application: see table 9 and Table 17 in the standard IEC60896-22		
6.14	Recharge behavior		P
	Requirement and application: Rbf24h 24h Recharge behavior factor $\geq 90\%$ Rbf168h 168h Recharge behavior factor $\geq 98\%$	6FM200D: Rbf24h: 93% Rbf168h: 99% 6FM150D: Rbf24h:92,5% Rbf168h: 98,9%	P
6.15	Service life at an operating temperature of 40 °C		
	The test methods are according to clause6.15.1 to 6.15.5 which are stated in the standard IEC 60896-21		N
	Requirement and application: Brief duration exposure time: ≥ 500 days; Medium duration exposure time: ≥ 750 days; Long duration exposure time: ≥ 1100 days Very long duration exposure time: ≥ 1700 days.		
6.16	Impact of a stress temperature of 55 °C or 60 °C		

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict
	The test methods are according to clause 6.16.1 to 6.16.8 which are stated in the standard IEC 60896-21		N
	Requirement and application: At 55°C Capacity monitored with 3h rate discharge test: Brief duration exposure time ≥ 150 days; Medium duration exposure time ≥ 250 days; Long duration exposure time ≥ 350 days; Very long duration exposure time ≥ 500 days.		
6.17	Abusive over-discharge		P
	The test methods are according to clause 6.17.1 to 6.17.15 which are stated in the standard IEC 60896-21 Requirement and application: determine capacity ration Ca_{od} , unbalanced sting over-discharge Co_{ad} , $Co_{ad} \geq 0,80$ (for the string)	6FM200D: $Co_{ad} = 0,838$ $Co_{ac} = 0,925$	P
	Requirement and application: determine capacity ration Ca_{oc} , unbalanced sting over-discharge Co_{ac} , $Co_{ac} \geq 0,90$ (for the string)	6FM150D: $Co_{ad} = 0,842$ $Co_{ac} = 0,932$	
6.18	Thermal runaway sensitivity		N
	The test methods are according to clause 6.18.1 to 6.18.14 which are stated in the standard IEC 60896-21		N
	Requirement and application: Comply for all applications: Achieve at least 1 week below 60°C at 2,45Vpc and at least 24h below 60°C at 2,60Vpc; Show ultimate time to 60°C or ultimate temperature after 168h at 2,45Vpc and 2,60Vpc.		
6.19	Low temperature sensitivity		N
	The test methods are according to clause 6.19.1 to 6.19.13 which are stated in the standard IEC 60896-21		N
	Requirement and application: show abusive low temperature service capacity (Cals) of all unit and report eventual freezing induced damages.		
6.20	Dimensional stability at elevated internal pressure and temperature		N
	The test methods are according to clause 6.20.1 to 6.20.6 which are stated in the standard IEC 60896-21		N

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict
	Requirement and application: Show dimensional change in percentage and in mm.		
6.21	Stability against mechanical abuse of units during installation		P
	The test methods are according to clause 6.21.1 to 6.21.6 which are stated in the standard IEC 60896-21 Requirement and application: Show leakage inspection results; No leakage detectable after two times two drops.	No leakage detectable after two times two drops.	P

Table1

No.	6FM200D(6FM200)	6FM150D(6FM150)	6FM40(6FM40X)		
			No.1	No.2	No.3
Short-circuit: (A)	3217,23	2642,45	912	920	918
Resistance: (m Ω)	3,461	3,623	0,0098	0,0103	0,0102

Table2

No.	6FM200D(6FM200)	6FM150D(6FM150)	6FM40(6FM40X)		
			No.1	No.2	No.3
C_{10} (Ah)	210,074	157,158	41,4	41,5	41,3
$C_{10}/C_{rt} \times 100\%$	112,33	109,90	101,7	102,0	101,5
C_8 (Ah)	175	132	39,5	39,4	39,3
$C_8/C_{rt} \times 100\%$	102,94	103,52	102,7	102,4	102,1
C_3 (Ah)	154,5	116,3	31,4	31,5	31,6
$C_3/C_{rt} \times 100\%$	103	103,37	102,6	102,9	103,2
C (Ah)	132	100	26,7	26,8	26,9
$C/C_{rt} \times 100\%$	/	/	103,0	103,4	103,8
$C_{0.25}$ (Ah)	92,7	69,8	19,1	19,2	19,2
$C_{0.25}/C_{rt} \times 100\%$	/	/	104,2	104,7	104,7

IEC 60896-21:2004 IEC 60896-22:2002			
Cl.	Requirement – Test	Result	Verdict

注 意 事 项 Important

1. 报告无检验单位公章无效。
The test report is invalid without the official stamp of CVC,
2. 未经本试验室书面同意, 不得部分地复制本报告。
Any photocopies or part photocopies of the test report are forbidden without the written permission from CVC,
3. 报告无负责人、审核人签名无效。
The test report is invalid without the signatures of Author and Reviewer,
4. 报告涂改无效。
The test report is invalid if altered,
5. 对检验报告若有异议,应于收到报告之日起十五天内向检验单位提出。
Objections to the test report must be submitted to CVC within 15 days,
6. 一般情况,委托检验仅对来样负责。
Generally, commission test is responsible for the tested samples only,
7. 检验结果中“N”表示“不适用”,“P”表示“通过”,“F”表示“不通过”。
As for the test result, “N” means “not applicable”, “P” means “pass” and “F” means “fail”.

地 址: 中国 广州市科学城开泰大道天泰一路 3 号

Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou
China

电 话(Tel): 020 32293888

传 真(FAX): 020 32293889

邮政编码(Post Code): 510663

E-mail: office@cvc.org.cn (goffice@gtihea.com)

http: //www.cvc.org.cn